









## Chart 2

### Pre-treatment of substrates and old paintwork







#### Bare steel and aluminium repair

<b>Cleaning / Sanding</b>	70U-15 Degreaser			70U-10 WB All Purpose Cleaner				70U-10 WB All Purpose Cleaner		
		1x	Wipe dry		1x	Wipe dry	P80-P150		1x	Wipe dry

#### New panels (factory primed)

<b>Cleaning / Sanding</b>	70U-10 WB All Purpose Cleaner				70U-10 WB All Purpose Cleaner		
		1x	Wipe dry	P240-P320		1x	Wipe dry

#### Plastics and GRP / SMC

<b>Plastics</b>	70U-20 Plastic Cleaner			70U-20 Plastic Cleaner			<b>Heating</b> PU foam and polyamide (PA) must be heated for 1 hour at 140°F/60°C to remove mould release agents and water		
		1x	damaged area: P80-P600 entire part: sanding pad		1x	Wipe dry		1 hour at 140°F/60°C	1x moistened cloth

<b>GRP / SMC</b>	70U-20 Plastic Cleaner				70U-20 Plastic Cleaner		
		1x	Wipe dry	P180-P240		1x	Wipe dry

Materials described are for application by professional trained personnel only using proper equipment. Products may be hazardous & should be used according to label directions & technical data information. Appropriate respiratory protection should be worn at all times while products are in use — read product label and Safety Data Sheet (SDS) for specific details. Statements & methods described are based upon the latest standard of technology known to the manufacturer. Application procedures cited are suggestions only & are not to be interpreted as warranty for events resulting from their use. Dilution ratios are intended to provide maximum performance within the typical Volatile Organic Compound (VOC) restriction for product use. Specific VOC limits need to be referenced to verify local compliance. Altering the solvent or dilution ratio may impact VOC compliance. User is solely responsible to ensure product use and application is in accordance with all applicable regulatory, legislative, and municipal requirements.